

Annealing procedure Innofil3D PRO1

- **To increase the temperature resistance and strength of the 3D printed part, the following procedure is recommended**
 1. Preheat an oven at 110 °C
 2. Carefully place the printed object in the oven and keep it at 110 °C for 1 hour.
 3. Turn the oven off and wait until it is cooled down.



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- Deformation of the object due to shrinkage can occur in objects containing thin walls. These effects can be minimized by increasing the wall thickness to 1.2 mm.

Wall thickness (mm)

0.4

0.8

1.2



Recrystallized at 110 °C.

